

LF SERIES

Folder ~ Crossfolder ~ Draper ~ Stacker



Application

 The LF Series is a large piece folder/crossfolder with up to 3 optional large piece stackers for post-folding automatic sortation. In addition, it offers optional small piece folding and draping capability.

LEONARD AUTOMATICS, INC.

"our reputation is stainless"

The LF Series Folder/Crossfolder

Incredible versatility for any commercial, hospitality or healthcare linen supplier.

 High speed folding and cross-folding with optional small piece folding and draping capability. The LF Series comes in 120" and 130"



Versatility

• The LF Series has up to 2 lanes for large pieces and 5 lanes for small pieces. This provides the utmost in versatility for any commercial, hospitality or healthcare linen supplier.

Sorting on the Fly

• The LF Series has the option of adding up to 3 large piece stackers for post-folding automatic sortation.

Durable and Dependable Design

 Engineered by Leonard Automatics and built in our North American factory to the same quality standards as all Leonard equipment.



PLC Controlled

• All Leonard Folders are equipped with the easy-to-use Siemens PLC interface.

PLC Standard Features

- The ability to configure all folding and stacking functions right on the easy-to-use HMI.
- Operating and diagnostic testing to include air blast start-up test, photo eye start-up test and automatic jam location detection.
- Automated troubleshooting, alarm logs, PM schedule, and runtime history.



PLC Optional Features

- · Additional languages available upon request.
- Ability to accommodate stain/tear reject from any spreader/feeder manufacturer.



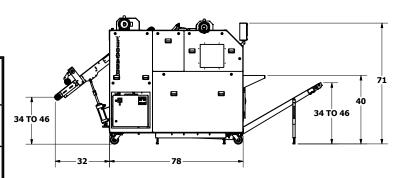
TECHNICAL SPECIFICATIONS

Connections

| Electrical | Air | Dimensions | Weight |
|---|-----------------------------|----------------|---------|
| 230 – 460 / 3 / 60 FLA 15.5 / FLA 7.75 | Min. 80 psi Max. 100 psi | 140 x 176 x 70 | 7000 lb |

Capabilities

| Mode | Primary Folds | Cross Folds |
|------------------------------|------------------|----------------|
| Small Piece Five Lane | 0 – 1 – 2 | Bar Drape |
| Large Piece Sin- gle Lane | 2 – 3 | 3 |
| Large Piece Two Lanes | 2 – 3 | Manual |

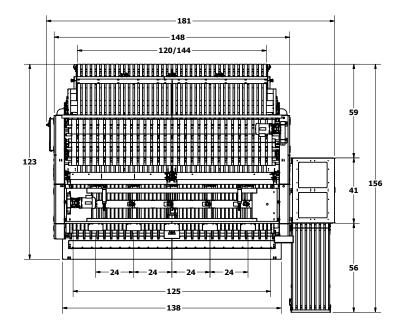


Speed

• The LF Series has a conveyor speed of up to 150 feet per minute.

Small to Large Capability

 Process a wide range of linens from pillow cases to California king sheets to napkins and table cloths it will also do table rounds.



Additional Options

- Stain and tear reject capability with a button bar installed at the front of the ironer.
 The LF series can be outfitted with up to 3 large piece stackers for automatic post-folding sortation.
- Available in 120" 5 lane, 130" 5 lane

